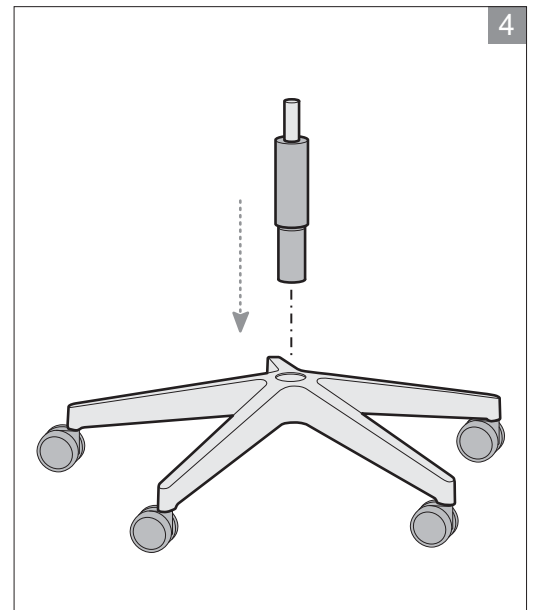


Tools Needed:
6mm - Hex driver
Torque Wrench



1. Open carton and remove chair back, seat/arms, cylinder and base from box.
2. Locate two screws which are enclosed in plastic bag and taped to box.
3. Place seat assembly upside down on worksurface with the back toward you. Align holes on back to those on seat assembly and thread screws through, using 6mm hex driver. Once the screws are in place, use a torque wrench to ensure torque measures 30 N-m.
4. Place chair base upright on floor, stabilising it so it does not move or slide. Remove protective cap and insert opposite end of the cylinder into the base.
5. Place seat/back assembly onto cylinder, fitting cylinder into hole in bottom of control. Press down firmly to ensure fit.
6. Without adjusting seat height, sit in chair to complete assembly.

